



## SAFE WORK PRACTICE

<b>TITLE</b>	Pigging and Soap Testing New Pipelines
<b>GENERAL</b>	Protecting workers from injuries associated with pigging soaping operations
<b>APPLICATION</b>	Properly designed pig senders, receivers and test heads must be utilized for all pigging and testing operations.
<b>PROTECTIVE MECHANISMS</b>	Permit system Safe work procedure Site specific safe work procedure Barricades and warning signs PPE ERP (Emergency Response Plan)
<b>SELECTION AND USE</b>	As per safe work procedures Provincial OH&S Legislation
<b>SUPERVISOR RESPONSIBILITY</b>	Supervisors are responsible to facilitate and/or provide proper instruction to their workers on protection requirements and training Work site inspection Hazard Assessment
<b>WORKER RESPONSIBILITY</b>	<ol style="list-style-type: none"><li>1. Position warning signs on each end of line to identify the "Critical" area.</li><li>2. Check that adequate test heads are being used and properly installed.</li><li>3. Fabricate and install test heads, temporary pig launchers and receivers.</li><li>4. Ensure that a proper pig is being used.</li><li>5. Position air compressor.</li><li>6. Ensure only personnel involved with operations are on site.</li><li>7. Use proper P.P.E. including Hearing Protection.</li><li>8. Follow pigging safe work procedure step by step.</li><li>9. Follow soap testing safe work procedure step by step.</li></ol>
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